ALL MODELS *ENGINE COOLING SYSTEM SERVICE*

When servicing a vehicle's cooling system, air bleeding is required. Failing to bleed air from the cooling system may cause:

- HVAC gurgle type noise.
- Engine overheating which may lead to engine damage.

RI 7476

Use the following procedure to properly bleed the cooling system after service:

 Remove the radiator cap and install SST Lisle Spill-Free Funnel part number LIS24610. See Figure 1. SST is available on MStore.



Figure 1

- 2. Pour coolant into the spill-free funnel (about 500cc).
- 3. Turn off all electrical loads, for example A/C switch, and then warm up the engine until thermostat opens.
 - a) Warm up engine at 3000 rpm for 5 minutes.
 - b) Touch radiator lower hose to confirm warm up.
- 4. With heater in the full Hot position, hold at 3500 rpm for 20 seconds and then idle for 40 seconds.
- 5. Perform steps 2 through 4, 12 times.

Note: Add engine coolant if fluid level decreases in the spill-free funnel.

- 6. Stop the engine.
- 7. After fluid surface is stable, plug spill-free funnel and remove it.
- 8. Reinstall radiator cap.
- 9. Add coolant to reservoir tank.
- 10. Mark reservoir tank coolant level with a wax pencil.
- 11. Allow vehicle to fully cool (over night preferred).
- 12. After vehicle is fully cooled, review mark on reservoir tank. Confirm that the level has gone down.

Note: Add the engine coolant if the level is lower than the LOW mark.

- 13. Restart engine and confirm HVAC heater is working properly and no gurgle noise is present.
- 14. If gurgle noise is present, repeat procedure.